DRAWN OVER MANDREL (DOM)

	Wall Thickness															
OD	0.065	0.083	0.095	0.109	0.120	0.125	0.134	0.156	0.188	0.219	0.234	0.235	0.250	0.281	0.313	0.375
0.375	0.215	0.259														
0.500	0.302	0.370	0.411	0.455	0.487	0.501										
0.563	0.346	0.425	0.475	0.529	0.568	0.585										
0.625	0.389	0.480	0.538	0.601	0.647	0.668	0.703	0.781								
0.688	0.432	0.536	0.602	0.674	0.728	0.752	0.793	0.886								
0.750	0.476	0.591	0.665	0.746	0.807	0.834	0.882	0.990	1.128	1.242						
0.813	0.519	0.647	0.728	0.820	0.888	0.918	0.972	1.095	1.255	1.389						
0.875	0.562	0.702	0.791	0.892	0.968	1.001	1.060	1.198	1.379	1.534						
0.938	0.606	0.758	0.855	0.965	1.048	1.085	1.151	1.303	1.506	1.682						
1.000	0.649	0.813	0.918	1.037	1.128	1.168	1.239	1.406	1.630	1.827	1.914	1.920	2.003			
1.063	0.693	0.869	0.982	1.111	1.209	1.252	1.330	1.511	1.757	1.974	2.072	2.078	2.171			
1.125	0.736	0.924	1.045	1.183	1.288	1.335	1.418	1.614	1.881	2.119	2.227	2.234	2.336			
1.188	0.780	0.980	1.109	1.256	1.369	1.419	1.508	1.719	2.008	2.266	2.384	2.392	2.504			
1.250	0.823	1.034	1.172	1.328	1.448	1.502	1.597	1.823	2.132	2.411	2.539	2.547	2.670	2.908	3.132	
1.313	0.866	1.090	1.236	1.402	1.529	1.586	1.687	1.928	2.259	2.559	2.697	2.706	2.838	3.097	3.343	
1.375	0.909	1.145	1.299	1.474	1.608	1.669	1.776	2.031	2.383	2.704	2.851	2.861	3.004	3.283	3.550	
1.438	0.953	1.201	1.363	1.547	1.689	1.753	1.866	2.136	2.510	2.851	3.009	3.019	3.172	3.472	3.761	
1.500	0.996	1.256	1.426	1.619	1.769	1.836	1.955	2.239	2.634	2.996	3.164	3.175	3.338	3.658	3.968	
1.563	1.040	1.312	1.489	1.693	1.849	1.920	2.045	2.344	2.761	3.144	3.321	3.333	3.506	3.847	4.179	
1.625	1.083	1.367	1.552	1.765	1.929	2.003	2.134	2.447	2.885	3.289	3.476	3.489	3.671	4.033	4.386	
1.688	1.127	1.423	1.616	1.838	2.010	2.087	2.224	2.552	3.012	3.436	3.634	3.647	3.839	4.223	4.596	
1.750	1.170	1.478	1.679	1.910	2.089	2.169	2.313	2.656	3.136	3.581	3.789	3.802	4.005	4.409	4.804	
1.875	1.257	1.589	1.806	2.056	2.249	2.336	2.492	2.864	3.387	3.873	4.101	4.116	4.339	4.784	5.222	
2.000	1.343	1.699	1.933	2.201	2.409	2.503	2.670	3.072	3.638	4.166	4.413	4.430	4.673	5.159	5.639	6.508
2.125	1.430	1.810	2.060	2.347	2.570	2.670	2.849	3.281	3.889	4.458	4.726	4.744	5.006	5.534	6.057	7.009
2.250	1.517	1.921	2.186	2.492	2.730	2.837	3.028	3.489	4.140	4.750	5.038	5.057	5.340	5.909	6.475	7.509
2.375	1.604	2.032	2.313	2.638	2.890	3.004	3.207	3.697	4.391	5.043	5.351	5.371	5.674	6.284	6.893	8.010
2.500	1.690	2.143	2.440	2.783	3.050	3.171	3.386	3.905	4.642	5.335	5.663	5.685	6.008	6.659	7.311	8.511
2.625	1.777	2.253	2.567	2.929	3.210	3.338	3.565	4.114	4.893	5.627	5.975	5.998	6.341	7.035	7.729	9.011
2.750	1.864	2.364	2.694	3.074	3.371	3.504	3.744	4.322	5.144	5.920	6.288	6.312	6.675	7.410	8.147	9.512
2.875	1.951	2.475	2.821	3.220	3.531	3.671	3.923	4.530	5.395	6.212	6.600	6.626	7.009	7.785	8.564	10.01
3.000	2.037	2.586	2.947	3.365	3.691	3.838	4.102	4.738	5.646	6.505	6.913	6.940	7.343	8.160	8.982	10.51
3.125	2.124	2.697	3.074	3.511	3.851	4.005	4.280	4.947	5.897	6.797	7.225	7.253	7.676	8.535	9.400	11.01
3.250	2.211	2.807	3.201	3.657	4.011	4.172	4.459	5.155	6.148	7.089	7.537	7.567	8.010	8.910	9.818	11.51
3.375	2.298	2.918	3.328	3.802	4.172	4.339	4.638	5.363	6.399	7.382	7.850	7.881	8.344	9.285	10.24	12.02
3.500	2.385	3.029	3.455	3.948	4.332	4.506	4.817	5.571	6.650	7.674	8.162	8.194	8.678	9.660	10.65	12.52
3.625	2.471	3.140	3.582	4.093	4.492	4.673	4.996	5.780	6.901	7.966	8.475	8.508	9.011	10.04	11.07	13.02
3.750	2.558	3.251	3.708	4.239	4.652	4.839	5.175	5.988	7.152	8.259	8.787	8.822	9.345	10.41	11.49	13.52
4.000	2.732	3.472	3.962	4.530	4.973	5.173	5.533	6.404	7.654	8.843	9.412	9.449	10.01	11.16	12.33	14.52
4.250									8.156	9.428	10.04	10.08	10.68	11.91	13.16	15.52
4.375									8.407	9.721	10.35	10.39	11.01	12.29	13.58	16.02
4.500									8.658	10.01	10.66	10.70	11.35	12.66	14.00	16.52
4.625									8.909	10.31	10.97	11.02	11.68	13.04	14.41	17.02
4.750									9.160	10.60	11.29	11.33	12.02	13.41	14.83	17.52
5.000									9.662	11.18	11.91	11.96	12.68	14.16	15.67	18.52
5.250													13.35	14.91	16.50	19.52
5.500													14.02	15.66	17.34	20.53